



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3952-3

Job Sheet 175141



Part No: D3952-3

Job Qty: 6 ea

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/28/18

Job Tracking No:

Due Date: 4/9/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B New issue: LL 12.05.10

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs	4/9/18	4/9/18	0.00	0.00	Purchasing		AT 18/04/04
110	Packaging	6 pcs	4/9/18	4/9/18	0.00	0.00	Packaging2		AT 18/04/04
120	QC	6 pcs	4/9/18	4/9/18	0.00	0.00	QC6		38
130	Packaging	6 pcs	4/9/18	4/9/18	0.00	0.00	Packaging3-2		9-89
140	QC21-SA	6 Ea	4/9/18	4/9/18	0.00	0.00	QC21	57060	APR 05 2018

Part Op 100 - Issue P/O: 39443 Studio Lettrage Make D3952-3 as per Dwg . Material: 3M 7mil masking film #8522CP or Descriptions: Avery IPM #2031

110 - Ensure material certification is attached

130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: 19/04/04 ***

DAS
13
9-89

MAR 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3952-3P	Placard	6 pcs (1 ea)	100-Purchasing	5058104

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3952-3P	6	0	0

Part Specifications

Specifications could not be found.

Plex 3/28/18 7:30 AM dart.lavoie.chantal



Placard

D3952-3

PART NO:

Serial No/Batch: S058107

Revision:

Operation:

Change No:

Packaging

Mfg Date: 04/04/18
Job No: 175141

MAXIMUM ALLOWABLE
WEIGHT 392 LBS.
98 LBS. PER SQ FT
WITH D4640-11 FLOOR
PROTECTOR INSTALLED

D3952-3

0.1

D3952-3 PLACARD

RELEASED
2012-07-03
WJ

NOTES:

- 1) MATERIAL: RED LETTERS ON WHITE ADHESIVE BACK VINYL
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

DESIGN		DART AEROSPACE LTD	
DRAWN	JL	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JE	DRAWING NO.	REV. B
MFG. APPR.	JE	D3952	SHEET 2 OF 2
APPROVED	JE	TITLE	SCALE
DE APPR.	JE	PLACARD	NTS
DATE	12.05.09	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR DISSEMINATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039443**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039443

PO Date: 3/28/18

Due Date: 4/9/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:



Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3952-3P			Placard As per Dwg D3952 Rev. B	Firmed	4/9/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00

Line Item Note: job no 175141

Grand Total: \$80.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Plex 3/28/18 12:47 PM dart.lavoie.chantal

******CERTIFICATE of CONFORMITY******

Customer:

Studio SL2

Purchase Order N°:

039443

Packing Slip N°:

WO# 22305

Part N°:

Serial N°:

Description:

D3952-3P.

Quantity:

6

Certification:

We hereby certify that:

1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

Authority:

3m / 1 year shelf life.

APPROVAL:

Valerie Young

DATE:

Signature:



April 4.18

Title:

office administrator